

*Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 1 of 11*

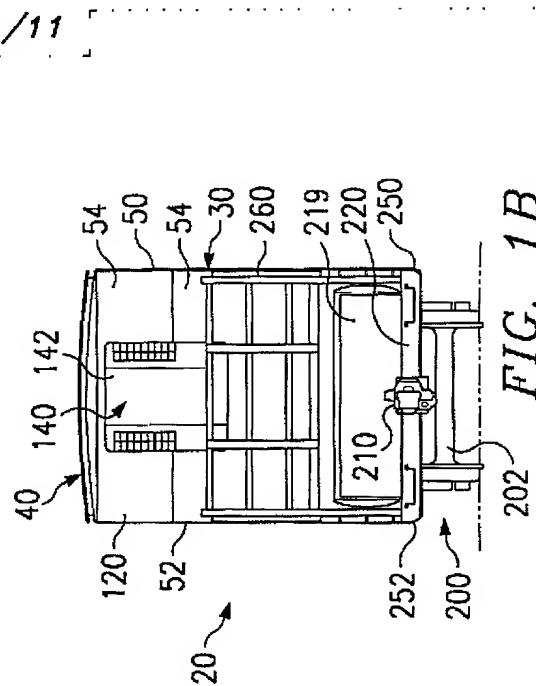
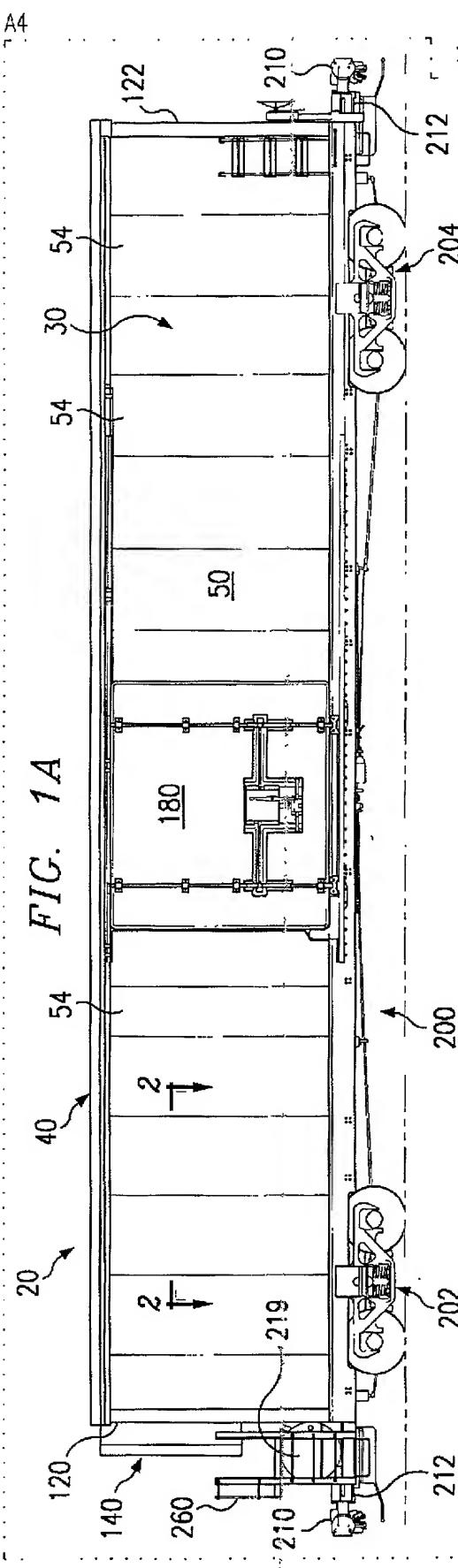
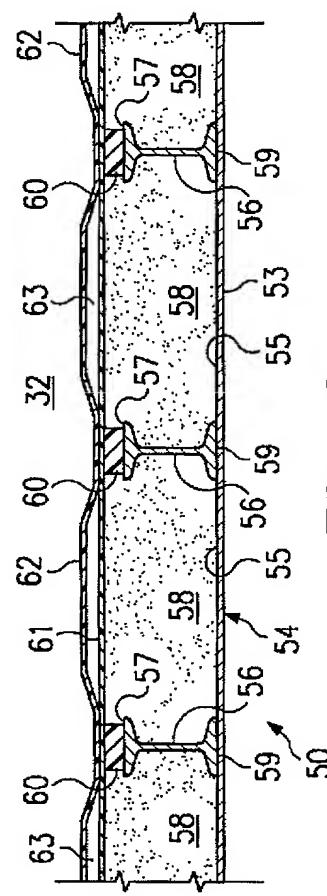


FIG. 2



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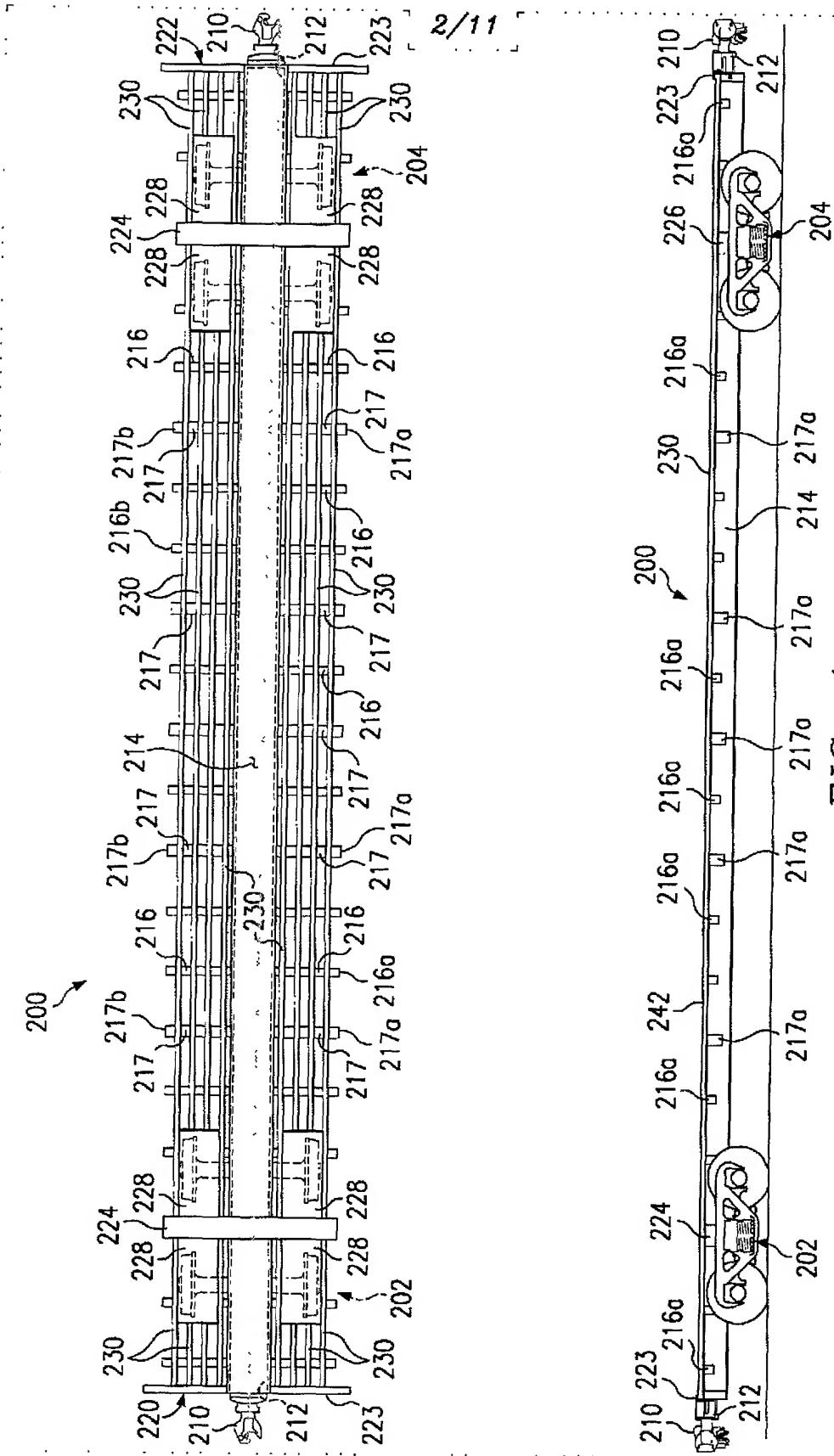


FIG. 4

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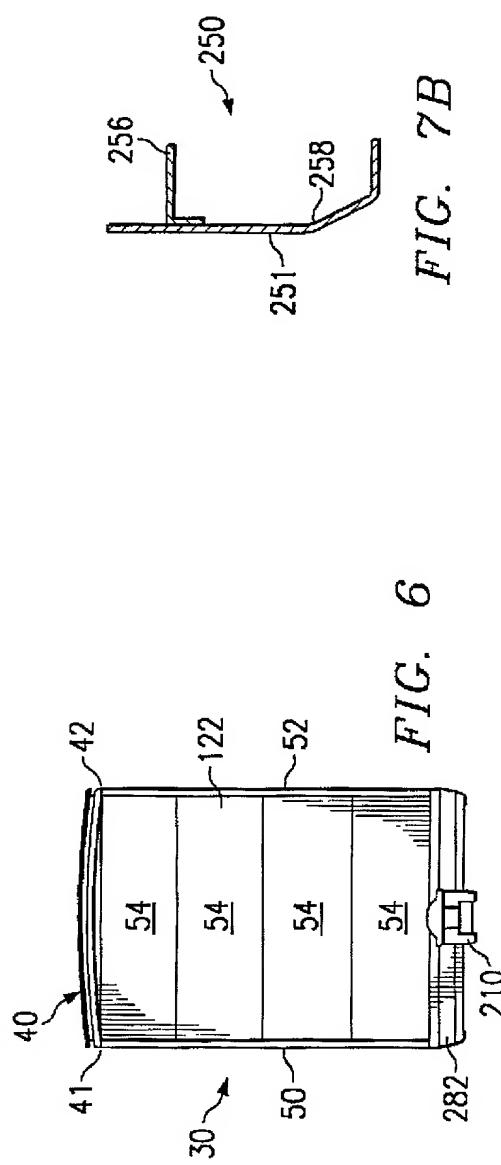
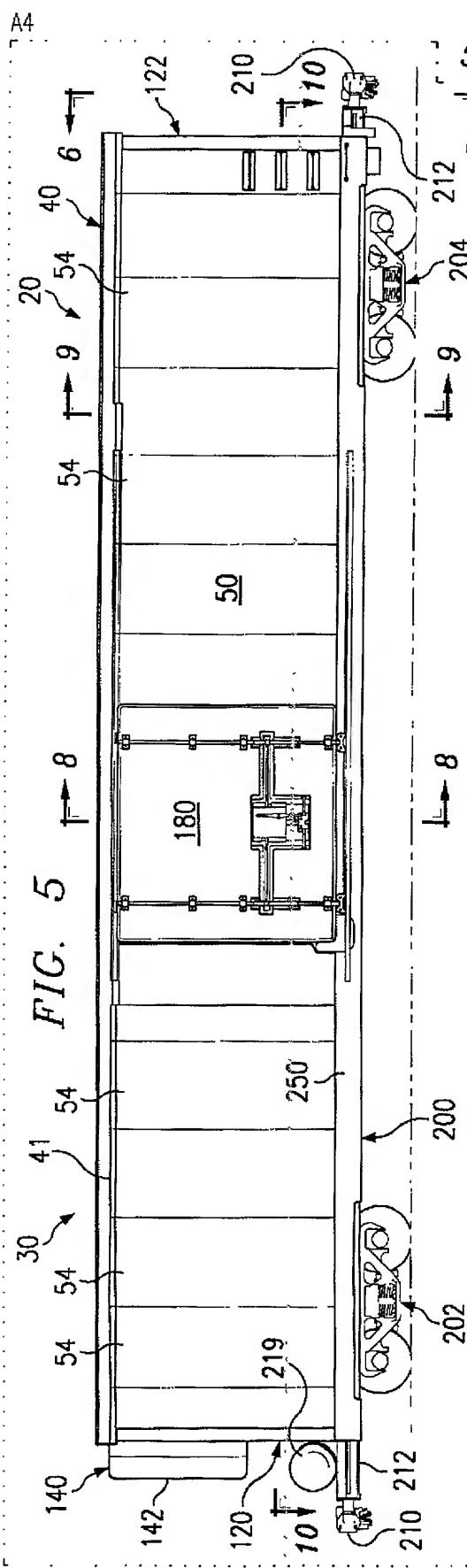
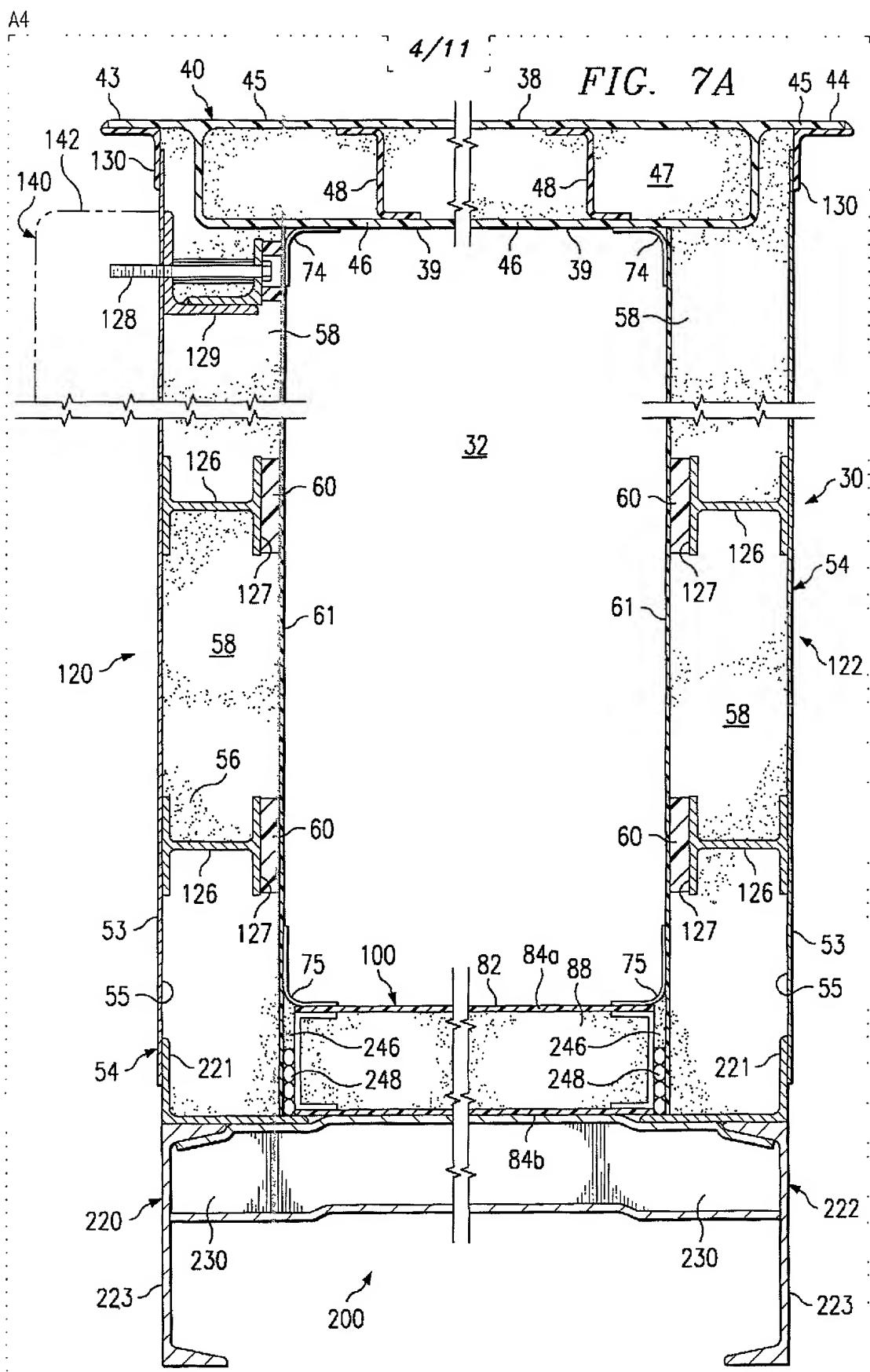


FIG. 6  
FIG. 7B



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FIG. 8

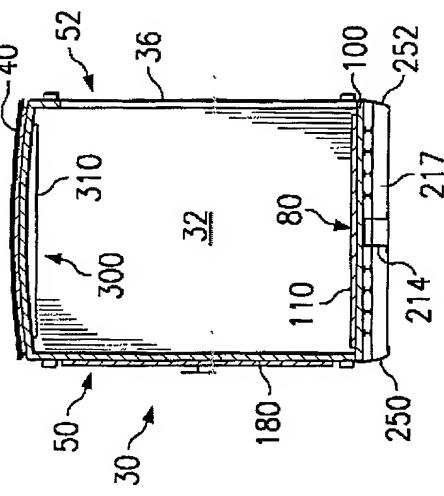


FIG. 9

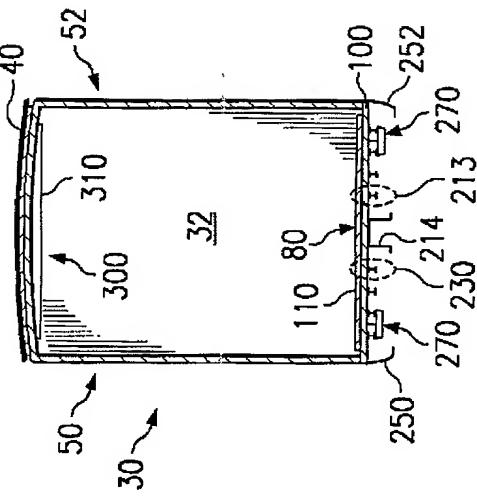
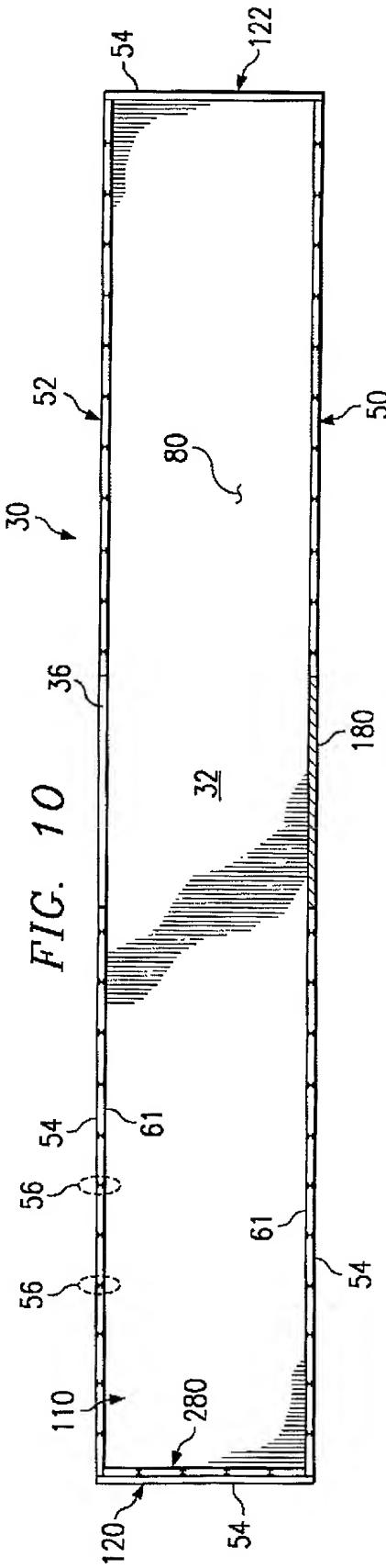


FIG. 10



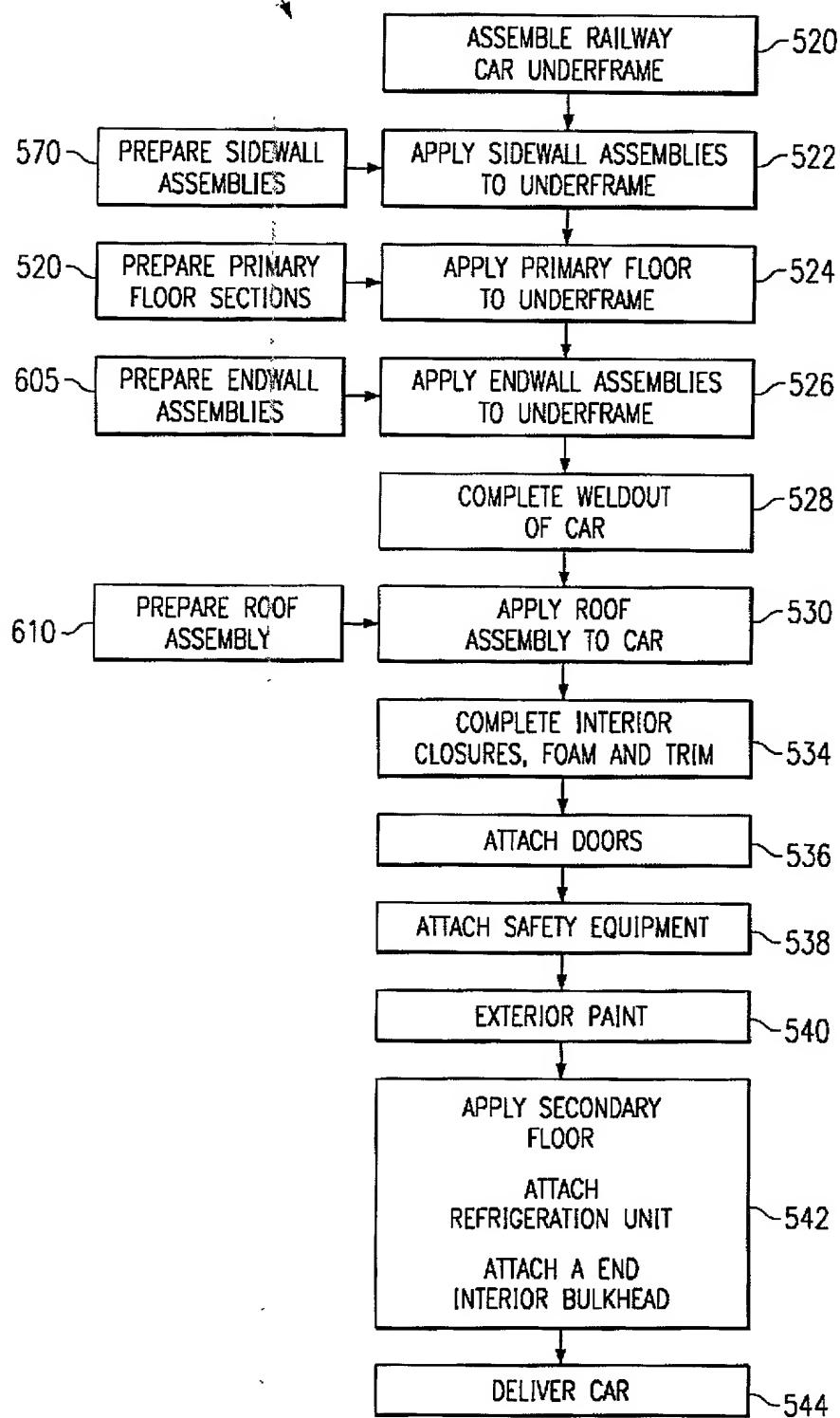
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FIG. 11



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FIG. 12

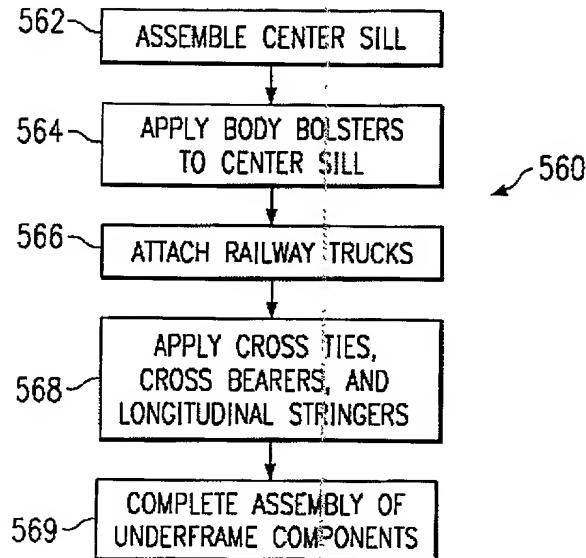
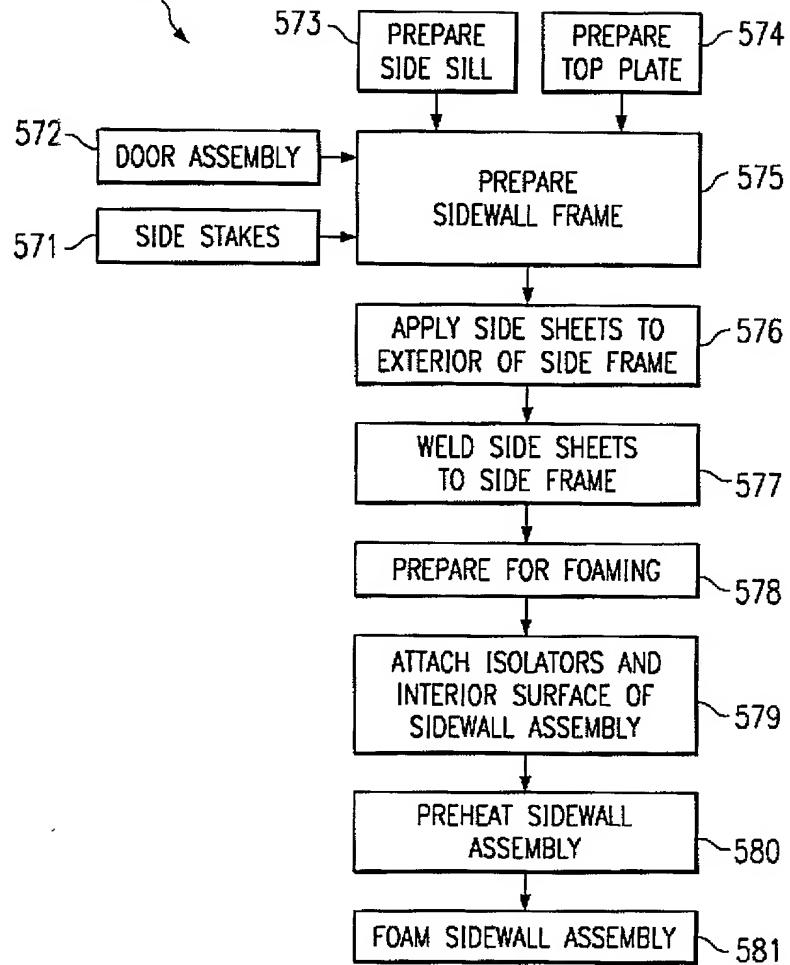


FIG. 13



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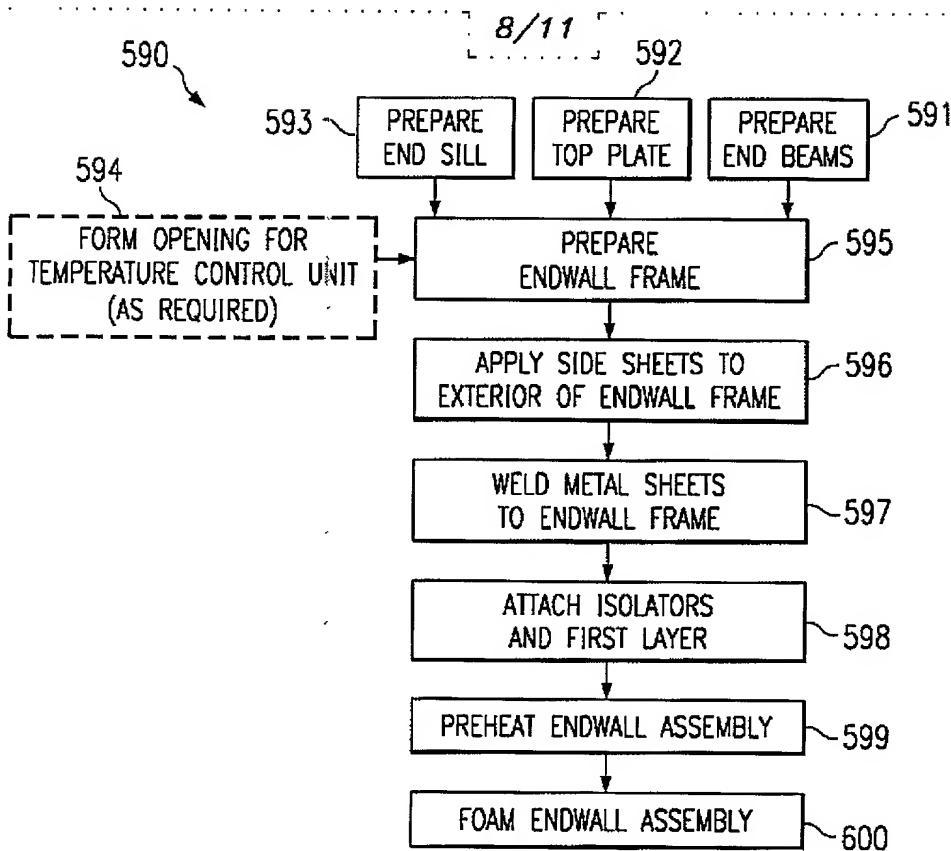


FIG. 14

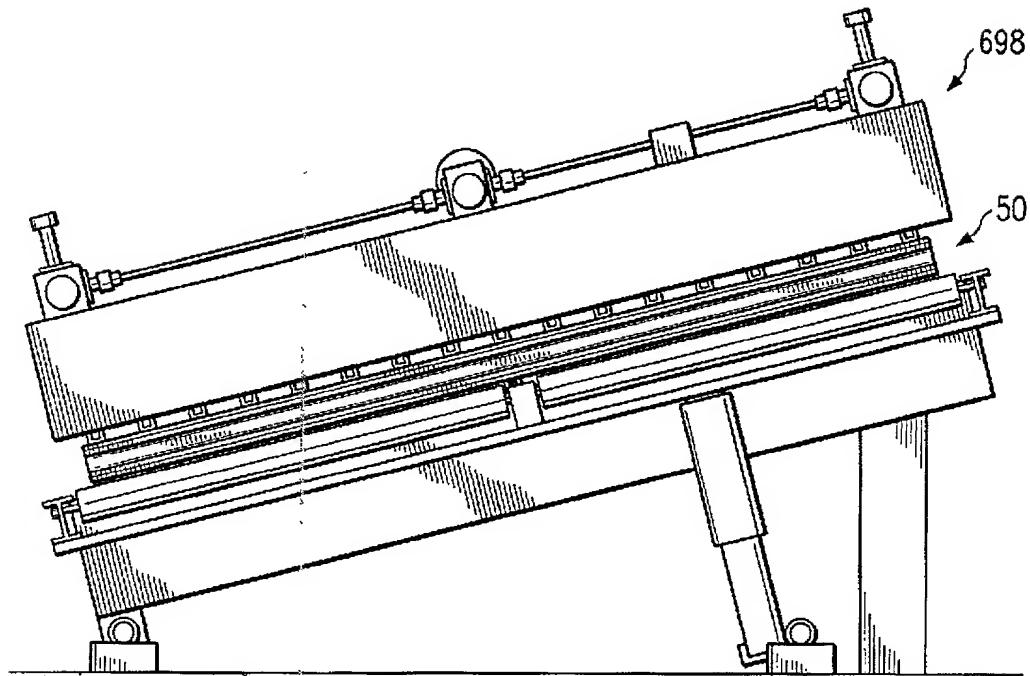
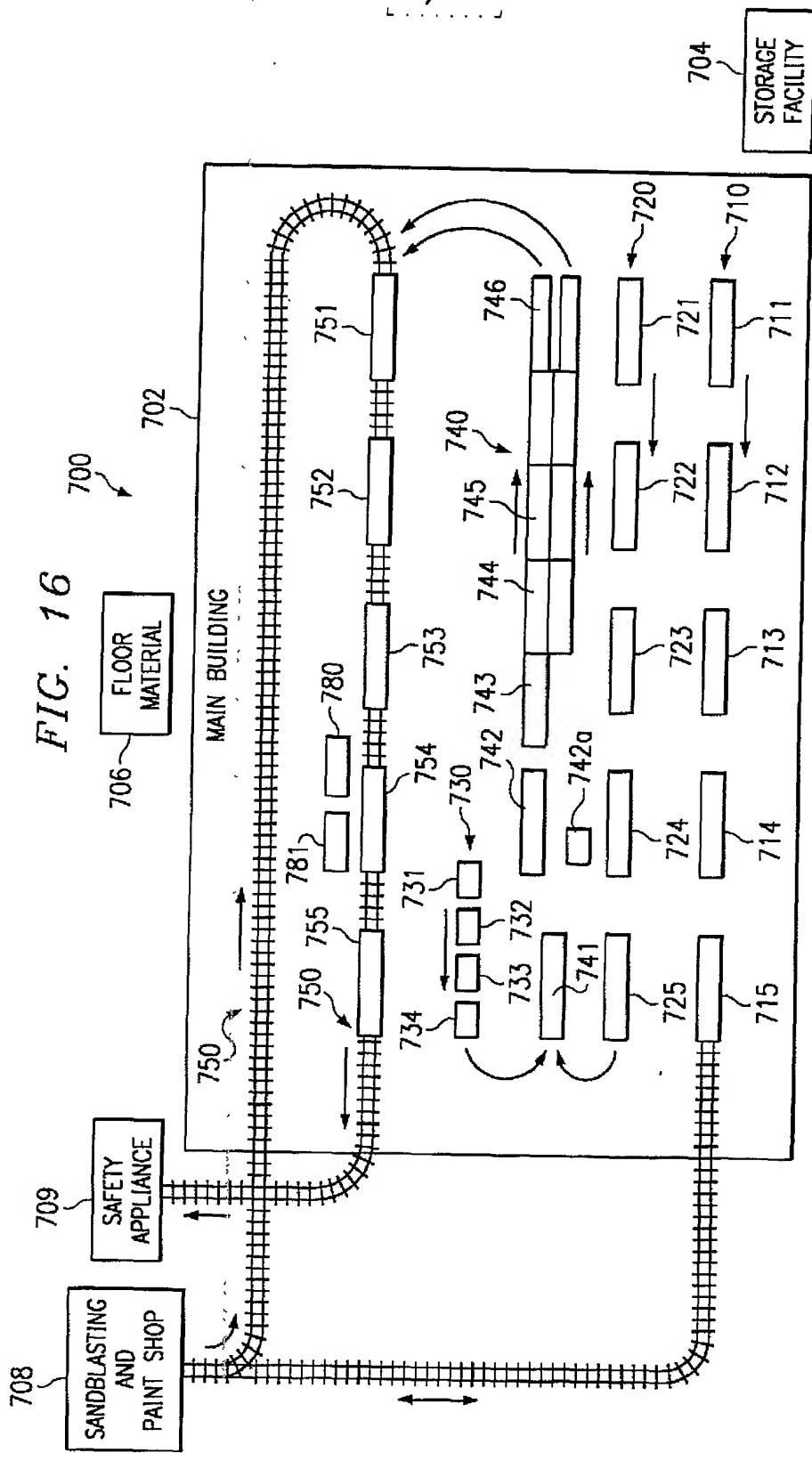


FIG. 15

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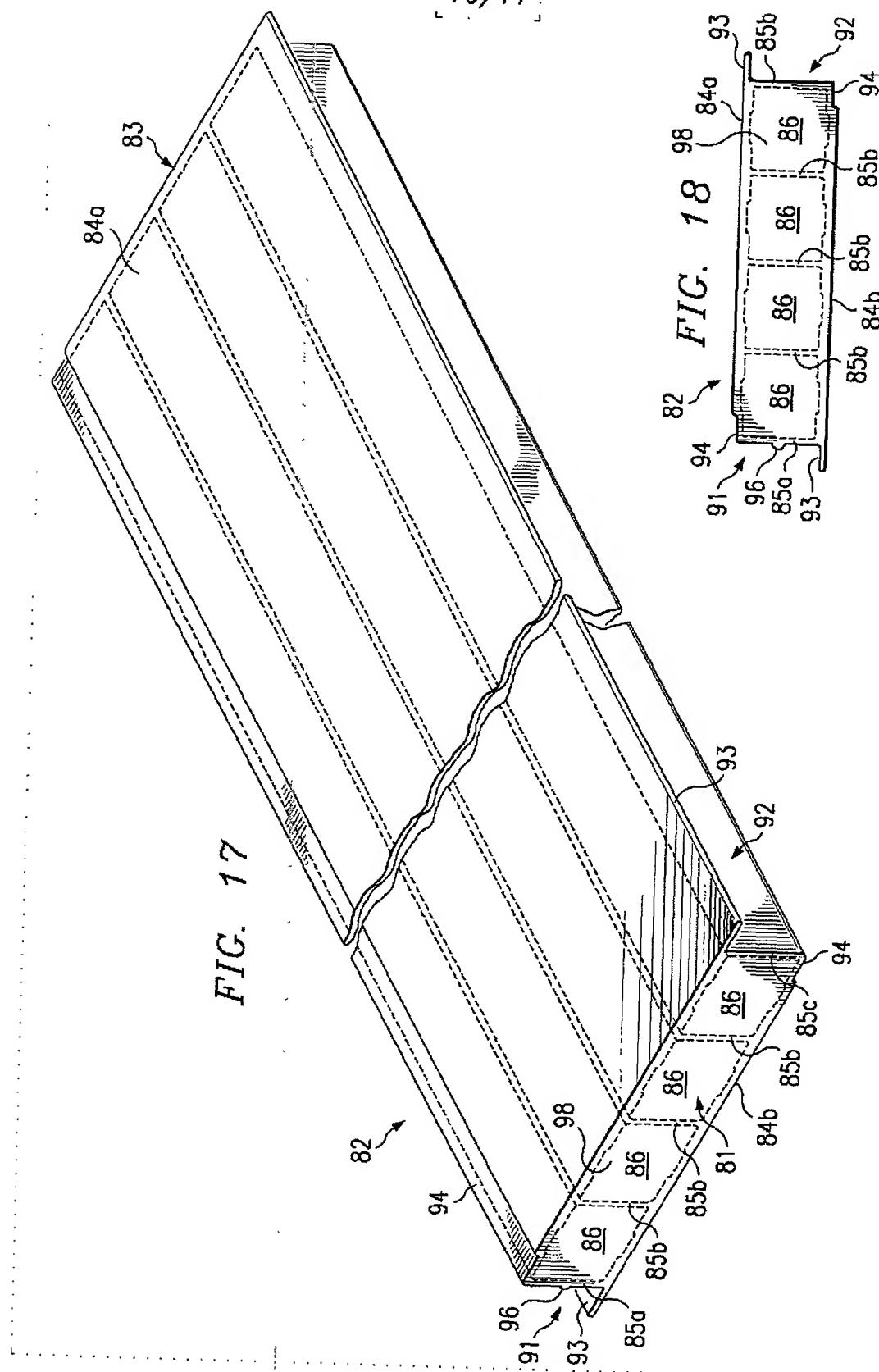
FIG. 16



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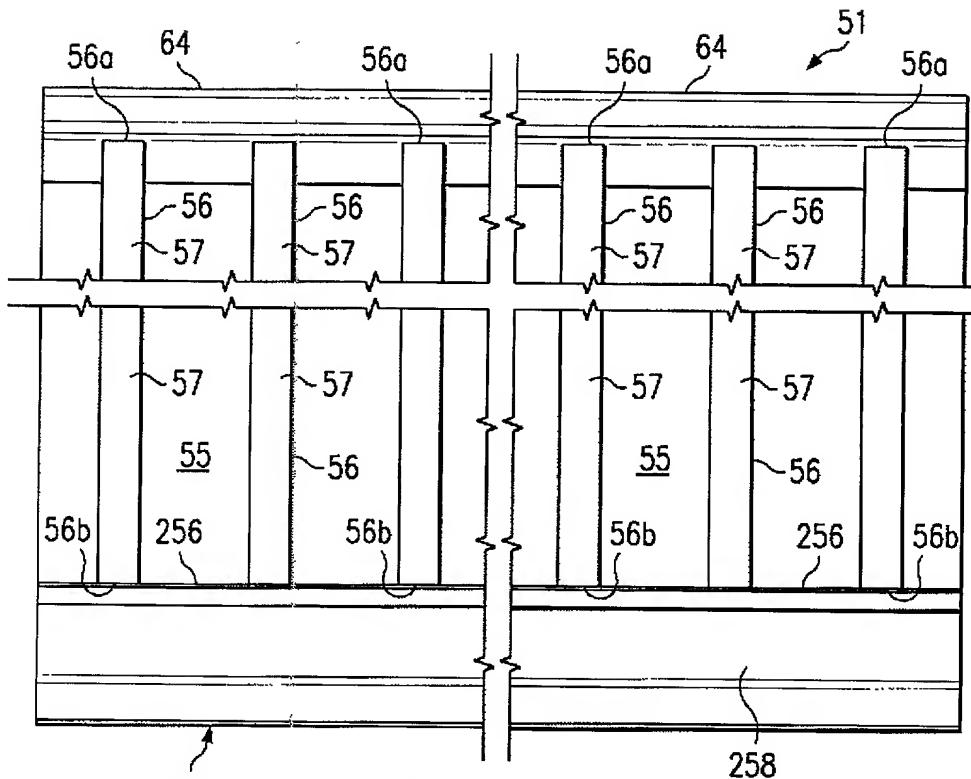


FIG. 19

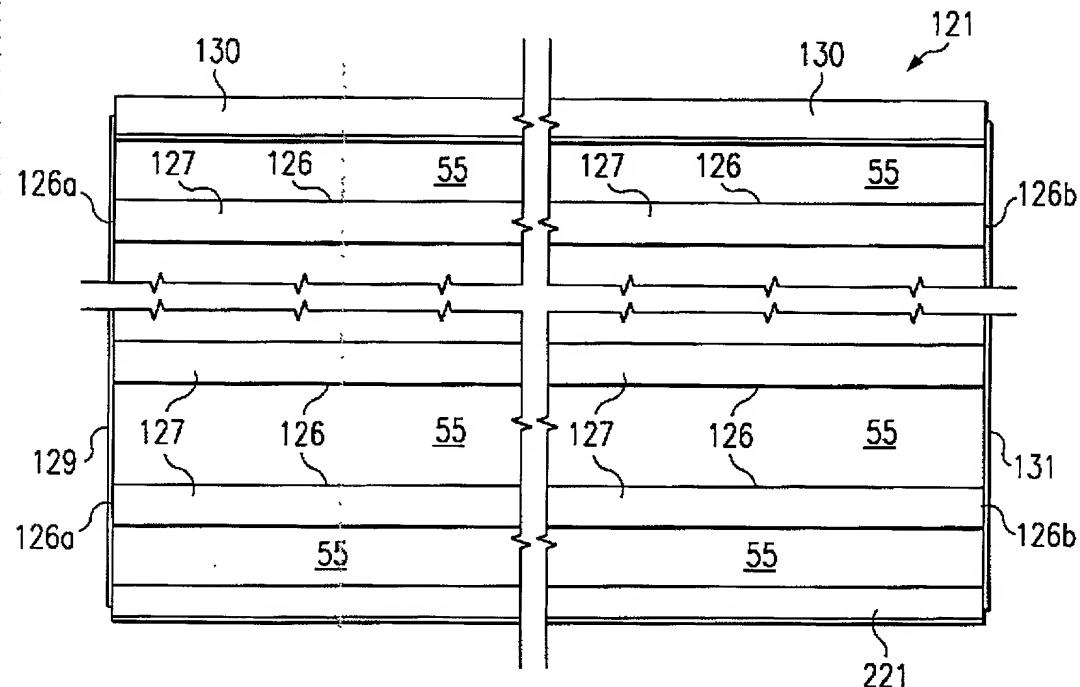


FIG. 20